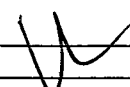


ASAP

Date: Monday, 17/03/2008 12:29:56 PM
User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	BLANKING PLATE	
Job Number :	38068			
Estimate Number :	13196			
P.O. Number :		Part Number :	D37571	
This Issue :	17/03/2008	S.O. No. :		
Prsht Rev. :	NC	Drawing Number :	D3757 REV A	
First Issue :	/ /	Project Number :	N/A	
Previous Run :	37815	Drawing Revision :	A	
Written By :		Material :		
Checked & Approved By :		Due Date :	24/03/2008	Qty: 12 Um: Each
Comment :	Est Rev:A 08-01-30 new issue DD verified by:EC Est Rev:B 08-02-27 rev.A as per ecn 1139 DD verified by:			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M304S16GA	304/316 .063 Sheet
-----	-----------	--------------------



Comment: Qty.: 0.0653 sf(s)/Unit Total: 0.7837 sf(s)
 304 S.S sheet .063" thick
 (M304s063)
 Batch: 106860 B 8-3-17

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET
 1-Cut as per Dwg D3757
 Dwg Rev: A
 Prog Rev: A

B 8-3-17

(12)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

B 8-3-17

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

08/03/18 (12)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Deburr if necessary

B 08/03/18 (12)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: DD Date: 20/03/19
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 17/03/2008 12:29:57 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BLANKING PLATE

Job Number: 38068

Part Number: D37571

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/03/19 (12)

7.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

M 107005

08-03-19 (12)

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

M-L 08/03/19 (12x)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: GA

SB 08/03/19 (12)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/03/19 (12)

Job Completion



2008/3/19 (12)

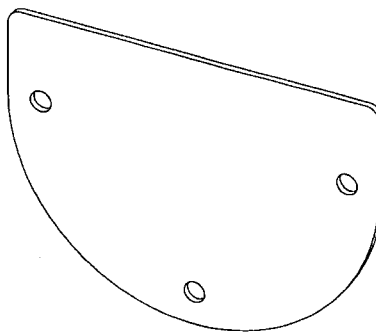
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D3757-1 BLANKING PLATE

Handwritten signature/initials

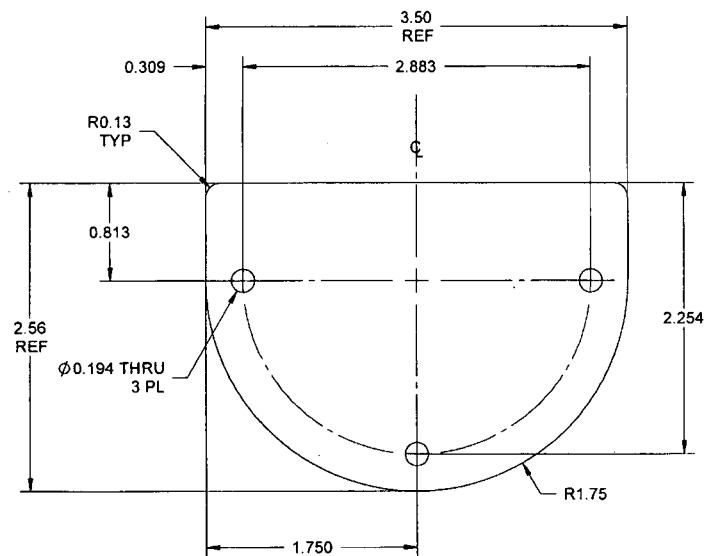
08.02.13

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET
PER MIL-S-5059 (ANNEALED)
(REF. DART SPEC. M304S16GA)
- 2) FINISH: POWDER COAT WHITE GLOSS (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3757-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.14 lbs

A	NEW ISSUE		MB	08.02.13
REV.	DESCRIPTION		BY	DATE
DESIGN	MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3757 TITLE BLANKING PLATE		
DRAWN				
CHECKED				
MFG. APPR.				REV. 1
APPROVED				SHEET 1 OF
DE APPR.				SCALE
DATE	08.02.13			1:

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D3757-1 BLANKING PLATE

08.07.25

DESIGN	MB	DART AEROSPACE LTD	
DRAWN	MB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MB	DRAWING NO.	REV. A
MFG. APPR.	MB	D3757	SHEET 2 OF 2
APPROVED	MB	TITLE	SCALE
DE APPR.	MB	BLANKING PLATE	1:1
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